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## **Hemlock Drive Systems**

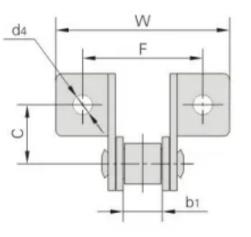
## Features & Advantages



- HDS Agricultural roller chains are built with special steel rollers enhancing rotation on the bushing while reducing risk of wearand tear on the sprocket
  Optimized Heat Treatment Process
- All chain components are well surface-treated to achieve maximum strength and wear and fatigue resistance
- Agricultural chains are precisely Pre-loaded duringmanufacturing to minimize its initial elongation and improveits performance dramatically
- Chain plate: Made of high-quality medium carbon steel
- Electric plating technology makes our agri chains even stronger and more
  - impact-resistant, increasing the durability and load-bearing features of Carbon Steel, which is a good choiceto make as well
- Environmental protection super wear-resistant grease imported from Germany
- All components are manufactured to exact tolerances to provide ptimal performance

## **Technical Specifications**





Chain No.		CA550 -SD	CA550 -SDF1	CA550 -SDF2	CA550 -SDF3	CA550H -SD	CA550H -SDF1	CA550H -SDF2	CA550H -SDF3	CA550 -F1
Pitch	P/mm	41.4	41.4	41.4	41.4	41.4	41.4	41.4	41.4	41.4
Plate Depth	h2(Max)	19.05	19.05	19.05	19.05	19.1	19.1	19.1	19.1	19.05
Plate Thickness	T(Max)	2.65	2.65	2.65	2.65	3	3	3	3.05	2.65
Width Between Inner Plate	b1(Min)	20.1	20.1	20.1	20.1	20	20	20	20	21.1
Roller Diameter	d1(Max)	16.7	16.7	16.7	16.7	16.74	16.74	16.74	16.74	16.7
Pin Diameter	d2(Max)	7.16	7.16	7.16	7.16	7.14	7.14	7.14	7.14	7.16
Pin Length	L(Max)	34.8	34.8	34.8	34.8	36	36	36	36	34.8
Connecting Pin Length	Lc(Max)	37.4	37.4	37.4	37.4	39	39	39	39	37.4
Ultimate Tensile strength	Q(Min) KN	40	40	60	50	57.82	57.82	57.82	57.82	40
Attachment Dimensions	F	47.6	59	47.75	62	58	58	58	61.3	58
Attachment Dimensions	W	68	84	68.3	89	90	90	90	87	82.4
Attachment Dimensions	L1	31	20	31	20	20	20	20	21.5	20.5
Attachment Dimensions	L2	41	30.5	42.9	30	37	37	37	32	32
Attachment Dimensions	L3	36.9	44	36.9	32.5	32.5	32.9	33.4	33.5	27.4
Attachment Dimensions	d3	8.7	8.5X10.5	8.4	8.6	6.5	8.5	6.5	8.4	6.7

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