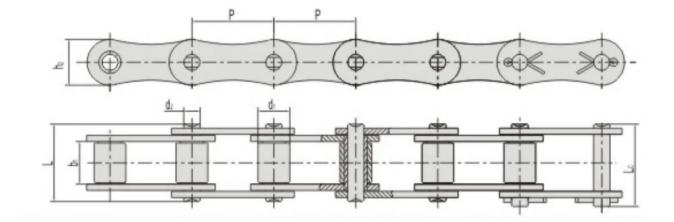


S Series Roller Chains 1









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Hemlock Drive Systems

Features & Advantages



- HDS Agricultural roller chains are built with special steel rollers enhancing rotation on the bushing while reducing risk of wearand tear on the sprocket • Optimized Heat Treatment Process
- All chain components are well surface-treated to achieve maximum strength and wear and fatigue resistance
- Agricultural chains are precisely Pre-loaded during manufacturing to minimize its initial elongation and improveits performance dramatically
- Chain plate: Made of high-quality medium carbon steel
- Electric plating technology makes our agri chains evenstronger and more
 - impact-resistant, increasing the durability and load-bearing features of Carbon
- Steel, which is a good choiceto make as wellEnvironmental protection super
 - wear-resistant grease imported from Germany
- All components are manufactured to exact tolerances to provide optimal performance

Technical Specifications



Chain No.		S32	S42	S45	S52	S55	S62	S77	S88	A550	A620
Pitch	P/mm	29.21	34.93	41.4	38.1	41.4	41.91	58.34	66.27	41.4	42.01
Width Between Inner Plates	b1(Max)	15.88	19.05	22.23	22.23	22.23	25.4	22.23	25.58	19.81	24.51
Roller Diameter	d1(Max)	11.43	14.27	15.24	15.24	17.78	19.05	18.26	2286	16.7	17.91
Pin Diameter	d2(Max)	4.45	7.01	5.74	5.74	5.74	5.74	8.92	8.92	7.16	7.16
Pin Length	L(Max)	26.7	34.2	36.9	36.9	36.9	40	43.3	49.7	34.5	41.5
Inner Plate Depth	h2(Max)	13.4	19.7	17.2	17.2	17.2	17.2	25.8	26	19.05	19.05
Ultimate Tensile Strength	KN	20	42.3	32.9	32.9	32.9	34.7	56.1	56.1	47.5	47.5

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